Boston Whaler presents a look at what's new for 1991.



New designs. New



In 1991, we're introducing seven new boats at Boston

single year. But new boats are just the beginning. There's also a unique

when we introduced the world's first

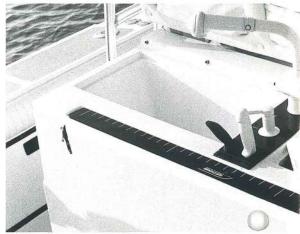


the center console revolution by unveiling



into the

when we launched the first deep-vee



Here's one example of our approach to design at Boston boat-the fully functional workstation aboard our new from salt and fresh running water to cutting board lids

It's an approach driven by innovation. By a desire to build boats for the

safest, strongest, most reliable boats anywhere. And it's

New Offshore 27

for another 30 years.

ideas. New solutions.



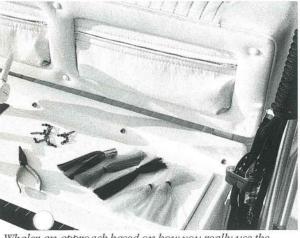


more than we've ever presented in a

approach to design. An approach as fresh today as it was back in 1958

hult. And in 1961, when we pioneered





Whaler, an approach based on how you really use the Offshore 27. Note the attention to detail, with everything and fillet knife holders.

the 16-foot Nauset, which later evolved

Montauk 17. And once again in 1978

hulled Boston Whaler, the Outrage 22.

way people really use them. By a commitment to making them the

sure to yield new designs, new ideas and new solutions



New Whaler 31 L

But there's nothing new about the safest, strongest, most



You've seen it before. A chain saw ripping through the hull of a 13-foot Whaler, exposing the solid core of closed-cell foam but failing in its attempt to sink the little boat.

It was a demonstration we conceived over 30 years ago to prove the inherent safety of every Boston Whaler. But it's not the only proof. You can also pull the plug on one of our 17-foot Montauks, overload it with ten people, and as the photo illustrates, the Whaler will still float high enough to keep the engine's powerhead safely above water. Our competitor's 17-footer, on the other hand, lacks the buoyancy to support only five people with the plugs pulled.

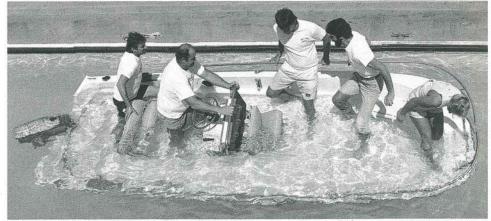
Our unique foam-core, Unibond™ construction is the reason. First, we lay up an inner and outer skin of fiberglass, then join the two molds while the resin has yet to cure. We quickly inject foam into the cavity between, which expands rapidly under tremendous pressure, filling the entire structure from gun-

nel to gunnel. Because the resin is still wet, the foam and fiberglass chemically bond, creating a onepiece hull that's incredibly strong and inherently buoyant.

So buoyant, in fact, that Boston Whaler® hulls have 2½ times the



Boston Whaler



The Competition

the fact that Boston Whalers are reliable boats in the world.

minimum Coast Guard requirement for positive flotation.

So strong that Boston Whalers have even been known to withstand trials and tribulations of life in the demolition area. Every so often our quality control people reject a hull and they send it off to be destroyed. The problem is, a Boston Whaler hull is so tough, a 44,000 lb. bulldozer can sit on top without crushing it. Proof of the incredible strength and rigidity

designed

into each and every Boston Whaler hull.

If you want more proof, consider the fact that Boston Whalers are used by more government agencies than any other boat. One reason is the way we build them. Another reason is our warranty.

While most companies void theirs in the case of govern-



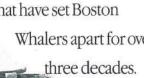


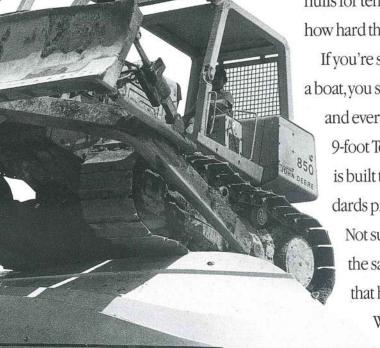




commercial use, we have the confidence to stand behind our hulls for ten full years, no matter how hard they're used.

If you're seriously considering a boat, you should know that each and every Whaler, from our 9-foot Tender to the new 31L, is built to the same rigid standards previously described. Not surprisingly, they're also the same rigid standards that have set Boston Whalers apart for over

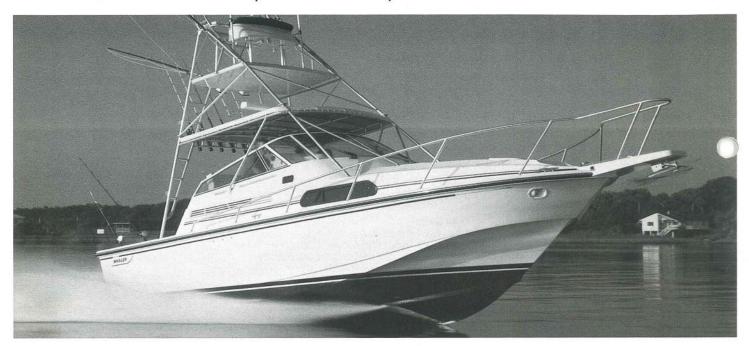




ment or

Whaler 31 L

Our new 31L is positive proof that you don't have to sacrifice belowdecks comfort for exceptional fishing. Or vice versa. On deck, it has a large fish box, transom door and dual prep centers with removable tackle boxes, live bait well and a double sink with both fresh and salt water. Below, you'll find a wide open interior accented with handsome oak trim, and modern white counter tops and sink fixtures. All protected by our foam-core Unibond on constructed hull. Absolutely unsinkable. Virtually indestructible.





The helm station features two 36" sliding seats, zippered storage compartments and a handy, see-through chart locker to port.



The port workstation has an 18-gallon livewell with raw water fill, while the starboard unit has a double sink with bot and cold water.



The steering console hinges for quick access while the three wraparound electronics panels give you plenty of space for all your instruments.



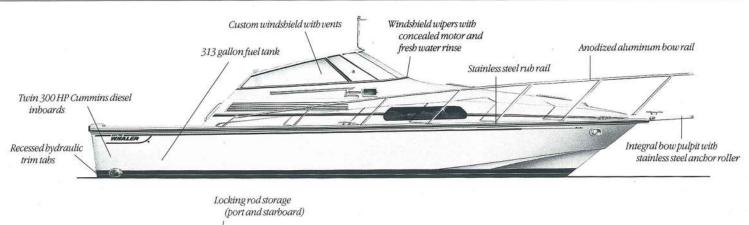
The modern, contemporary interior has an open design and all white cabinets finished with real oak trim for a spacious feel.

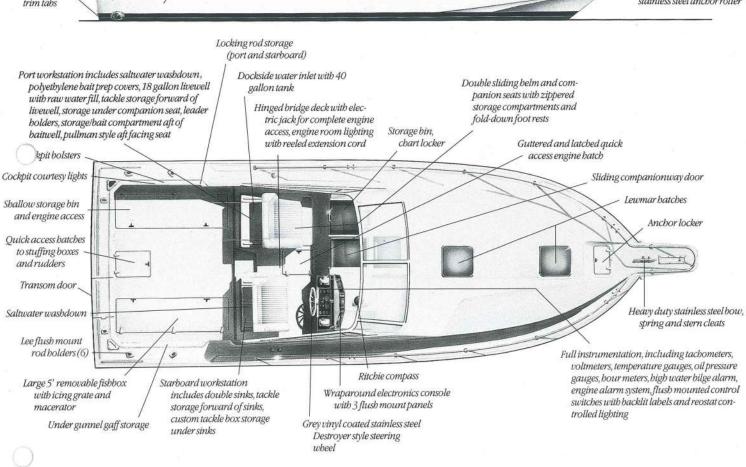


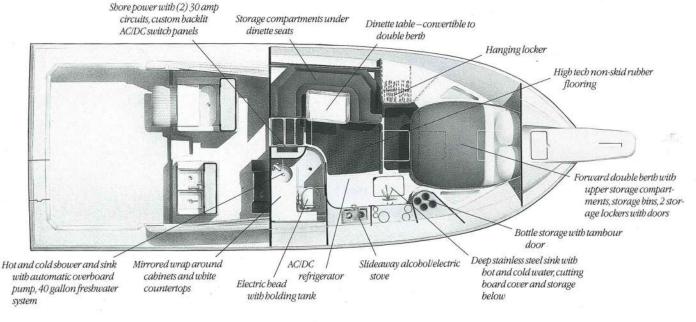
The spacious galley comes with a refrigerator, alcohol/ electric stove and places to store everything out of the way.



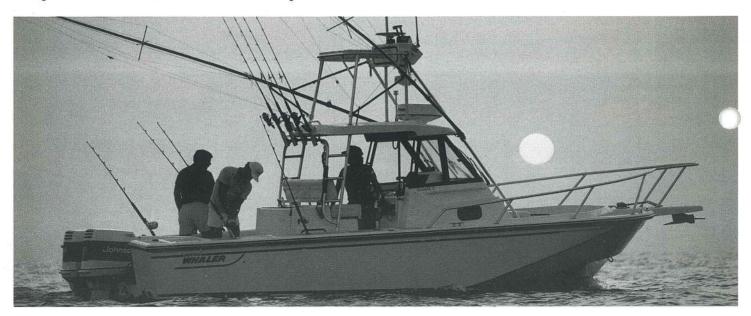
The head features a standup shower, hot and cold running water and a tambour oak door.







Our new Offshore 27 has just one reason for being—the pursuit of fish. Witness the fact that every bit of gear is strategically placed for easy access and fast action. The work station has removable tackle boxes, fold-down seat, and double sinks with both fresh and salt water, and a shower head. The two huge fish boxes, which have icing grates and a macerator pump, are big enough to hold just about anything reeled in over the side. And everything is contained within a deep-vee hull that's rendered absolutely unsinkable and incredibly seaworthy by our unique foam-core Unibond™ construction process.





The workstation is designed for maximum functionality, with everything from livewell to fresh or salt water within easy reach.



The interior sleeps two to three and has even more storage for gear and equipment.



The helm station features a large surface for flushmount electronics, and it hinges for quick access to console wiring.



The sliding companionway batch is designed to hold all your charts, while the "catch-all" bins are perfect for all your things.

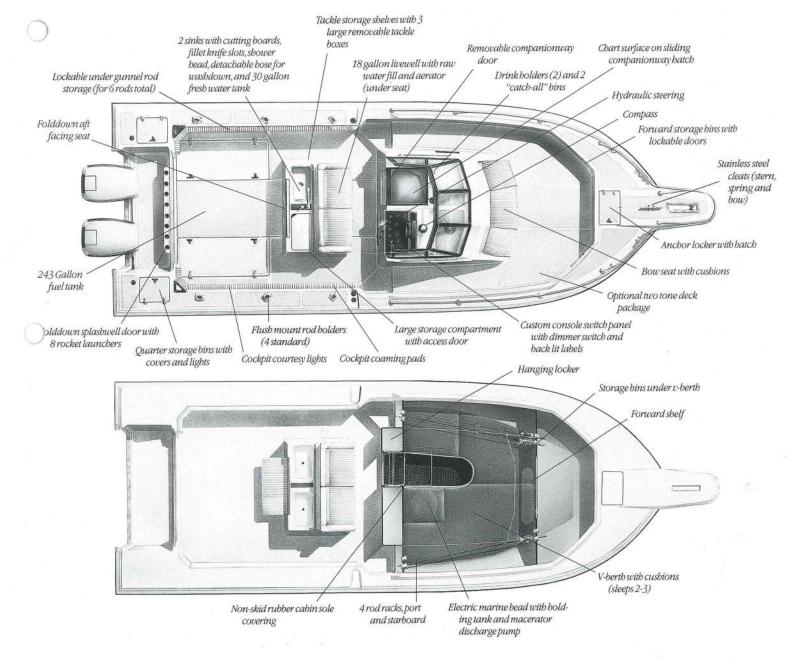


There's more than enough space for all your lures in the Offshore's three removable tackle boxes.



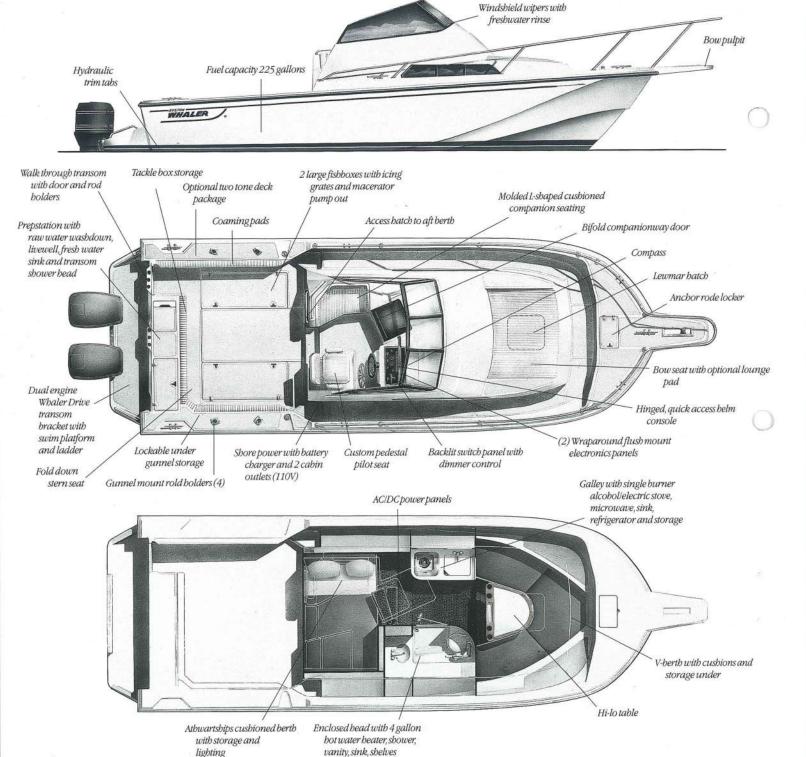
The hard top has three wraparound, overhead surfaces for mounting electronics, a lighting control panel with red and white lights and overhead chart storage.





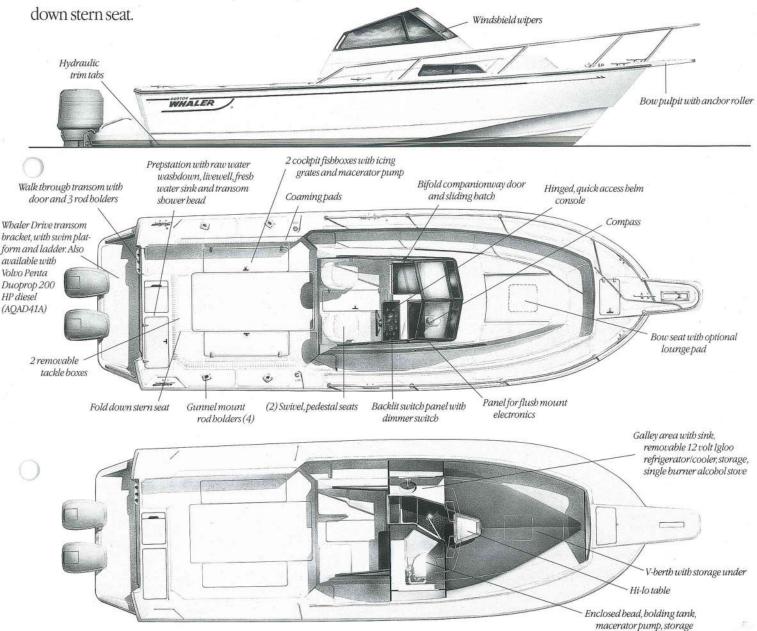
Whaler 27 Walkaround

The biggest of our Walkarounds, this wide-beam Whaler is designed to have wide appeal. On deck, there's plenty of seating with the padded L-shaped companion seat, bow seat and fold-down stern seat. Below deck, there's a roomy cabin that sleeps four and includes an athwartships berth that can be accessed from the cockpit, full galley, dinette and private head. This comfort, however, doesn't come at the expense of fishing features — the 27 includes two huge fish boxes with icing grates and macerators, and a walk-through transom with a live bait well, fresh-water sink and rod holders.



Whaler 23 Walkaround

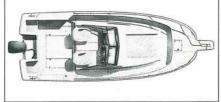
Presenting the 23 Walkaround, a boat for those who demand a lot out of a boat and a lot in it. The 23 offers a brand new beamy deep-vee hull that can handle the roughest of seas, yet it's still trailerable. The cabin includes not only a v-berth, but also a galley and an enclosed head, unusual to find in a boat of this size. The on-board features include fish boxes, and a walk-through transom with a fresh-water sink, live well, tackle boxes and a fold-



Whaler 21 Walkaround

The smallest of our Walkarounds, the 21' has lots of room for a boat its size, and it's easily trailerable. Look for it this Spring at your Boston Whaler dealer.

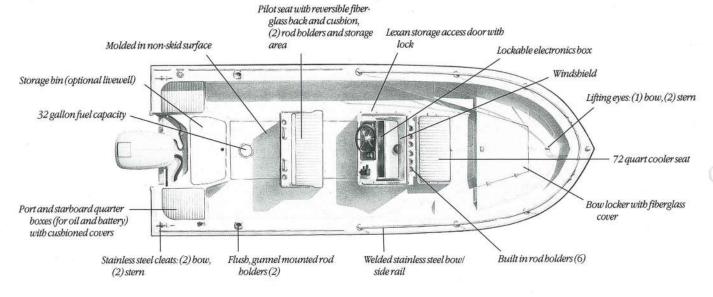




Outrage 17

The Outrage 17 may be the smallest of our Outrage family, but don't be fooled by its size. With its deep-vee hull and 120-hp capacity, the 17 can tough it out with the big boys. Its center-console is designed with plenty of storage inside and a lockable electronics box. And its new interior gives you unobstructed fighting room from bow to stern.



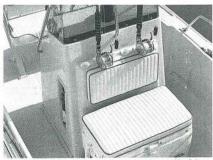




There's a covered storage bin forward of the engine that's convertible to a live well with an optional raw-water circulating kit.

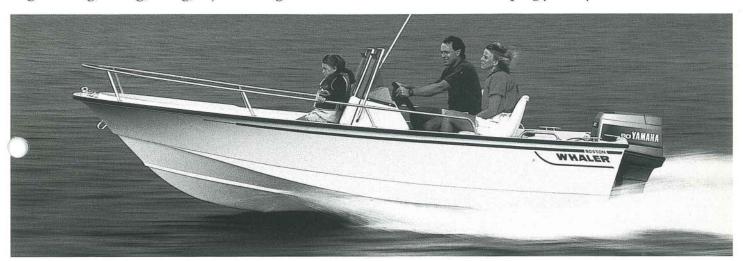


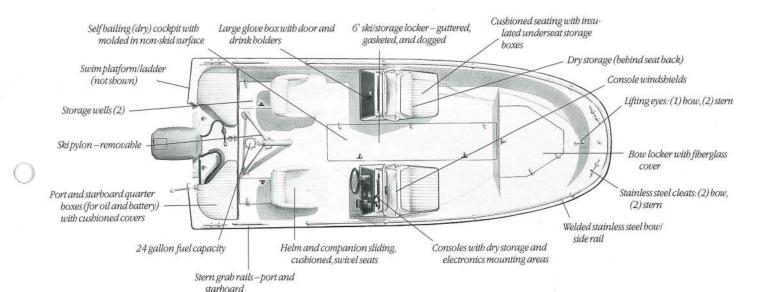
The 30" center console has a lockable electronics box, port access door to large dry storage area, stainless wheel, two instrument mounting surfaces and an aft storage bin.



Forward of the console there are six rod holders and a big 72-quart cushioned cooler seat.

After 33 years of listening to customers, we know what people want in a small boat, and our new 16 SL was designed to provide it. Outside, it has a totally new hull design, with a smooth tracking, deep-vee hull and higher freeboard. Inside, storage abounds – with built-in coolers under both forward seats, two storage bins in the aft cockpit, and a big six-foot locker in the cockpit sole. All of which means the 16 SL will take you wherever you want to go – skiing, fishing, diving, or just tooling around with friends – without cramping your style.







Both seats forward of the consoles are comfortably cushioned and have built-in coolers.



The hinged, six-foot storage locker in the cockpit sole is big enough to hold everything from skis to diving equipment.



The sporty command console is equipped with a black padded steering wheel, gauge panel and electronics mounting surface.



The port console has a fold-out table with drink holders and even more space for mounting electronics.

The complete 1991 line

Sport Series



Tender 9



Tender 11



Sport 13



Super Sport 11



Super Sport 13



Super Sport 15

Center Console Series



Montauk



Outrage 17

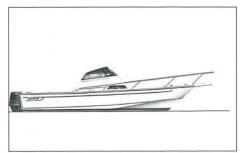


Outrage 22 Cuddy



Outrage 25 Cuddy

Sportfishing Series



Whaler 21 Walkaround



Whaler 23 Walkaround



Whaler 25 Walkaround

from Boston Whaler.



Sport GLS 13



Sport GLS 15



Sport GLS 17



16 SL



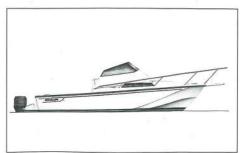
Outrage 19



Outrage 22



Outrage 25



Whaler 27 Walkaround



Offshore 27



Whaler 31L

				thr (this)	Max Reight charing	Su Suamped departing		Max.honsepon	Min thorse	Recommended en	Sandard flee capacia
Sport Series	1407	Beam	Draft 2	Boan neight (bs.)	Max. Weig (Persons, 8ear)3	Swamper	Persons capaci	Max. hon	Min. hors	Recomm	Standard (Rallons)
Tender 9	9'0"	4'6"	5"	165	405	600	3	5	-	15"	-
Tender 11	11'4"	5'0"	6"	210	560	750	3	10	-	15"	, -s =
Sport 13	13'4"	5'5"	6"	360	1200	1600	6	40	9	20"	-
Super Sport 11	11'4"	5'0"	6"	250	560	750	3	20		15"	-
Super Sport 13	13'4"	5'5"	6"	360	1200	1600	6	40	9	20"	
Super Sport 15	15'3"	5'8"	8"	580	1055	1800	5	70	20	20"	
Sport GLS 13	13'4"	5'5"	6"	360	1200	1600	6	40	9	20"	=0
Sport GLS 15	15'3"	5'8"	8"	580	1055	1800	5	70	20	20"	200
Sport GLS 17	16'7"	6'2"	9"	850	1415	2000	7	100	35	20"	-
16 SL	15'6"	6'6"	10"	1025	1320	(9)	6	90	55	20"	24
Center Console Series											
Montauk	16'7"	6'2"	9"	900	1415	2000	7	100	35	20"	-
Outrage® 17	17'3"	6'8"	13"	1020	1340	1850	6	120	50	20"	32
Outrage 19	18'6"	7'2"	10"	1250	1925	3000	7	150	75	25"(7)	63
Outrage 22 outboard	22'3"	7'5"	14"	2050	2655	5000	11	240	90	25"(7)	77
Outrage 22 Whaler Drive™	24'2"	- 7'5"	14"	2300	2655	5000	11	300	90	25"(8)	77
Outrage 25 outboard	24'7"	8'0"	16"	3300	3035	9000	12	300	115	25"(7)	140
Outrage 25 Whaler Drive	26'6"	8'0"	16"	3550	3035	9000	12	450	115	25"(8) -	140
Outrage 22 Cuddy outboard	22'3"	7'5"	14"	2250	2655	5000	11	240	90	25"(7)	77
Outrage 22 Cuddy WD	24'2"	7'5"	14"	2500	2655	5000	11	300	90	25"(8)	77
Outrage 25 Cuddy WD	26'6"	8'0"	16"	3750	3035	9000	12	450	115	25"(8)	140
Sportfishing Series											
Whaler® 21 Walkaround	21'0"	8'6"	13"	1800	2550	(9)	11	250	(9)	25"	95(11)
Whaler 23 Walkaround	26'4"	8'6"	17"	2650	2595	(9)	12	400	(9)	25"(10)	180(11)
Whaler 25 Walkaround	27'11"	9'6"	18"	4600	4200	10000	12	550	300	25"(12)	250
Whaler 27 Walkaround	29'1"	10'0"	21"	5850	4200	10000	12	600	300	25"(12)	225
Offshore 27	26'7"	10'0"	21"	5800	4200	10000	12	600	300	25"(12)	243
Whaler 31 L	31'9"	11'10"	34"	12500	4200	NA	12	-inboard-		313	

(1) L.O.A. and boat weight include Whaler Drive unit on all Whaler Drive models. Does not include bow pulpit, where applicable.

(1) L.O.A. and boat weight include whater Drive unit on all whater Drive models. Does not include bow pulpit, where applicable.
(2) Draft for outboard models with engine(s) tilted clear of water. May vary slightly depending on load and engine size.
(3) BIA and U.S. Coast Guard Standards. Whaler 31 L persons and gear only.
(4) Total weight (persons, motor and gear) boat will support if filled with water.
(5) V-8 engines are not compatible with standard 22'-27' Whaler Drive models. 27' Whaler Drive models will accept twin V-8 engines with the optional V-8 Whaler Drive.
(6) Minimum horsepower to plane satisfactorily with light load.
(7) 25" engine shaft for single installations and 20" engine shaft for dual installations.
(8) Requires 25" shaft length for single or dual engine installation.

(9) Information not available at time of printing—see your dealer.
(10) 30" engine shaft for single installations and 25" for dual installations.
(11) Preliminary design estimates. Actual figure may vary slightly.
(12) Requires dual engines with 25" shaft length.





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Specifications and standard equipment subject to change.

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